GB/ 24040　GB/ 24044

2024　4　29

2024　4　30

36

19895912992

1. 1
1.1 1
1.2 1
2.LCA 3
2.1 3
2.2 3
2.3 3
2.4 3
2.5 4
2.6 4
2.7 5
3. 5
3.1 5
3.2 5
3.3 6
3.4 6
4. 6
4.1 LCIA 6
4.2 7
5. 8
5.1 9
5.2 10

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1.1

基本信息	内容
	“ ”
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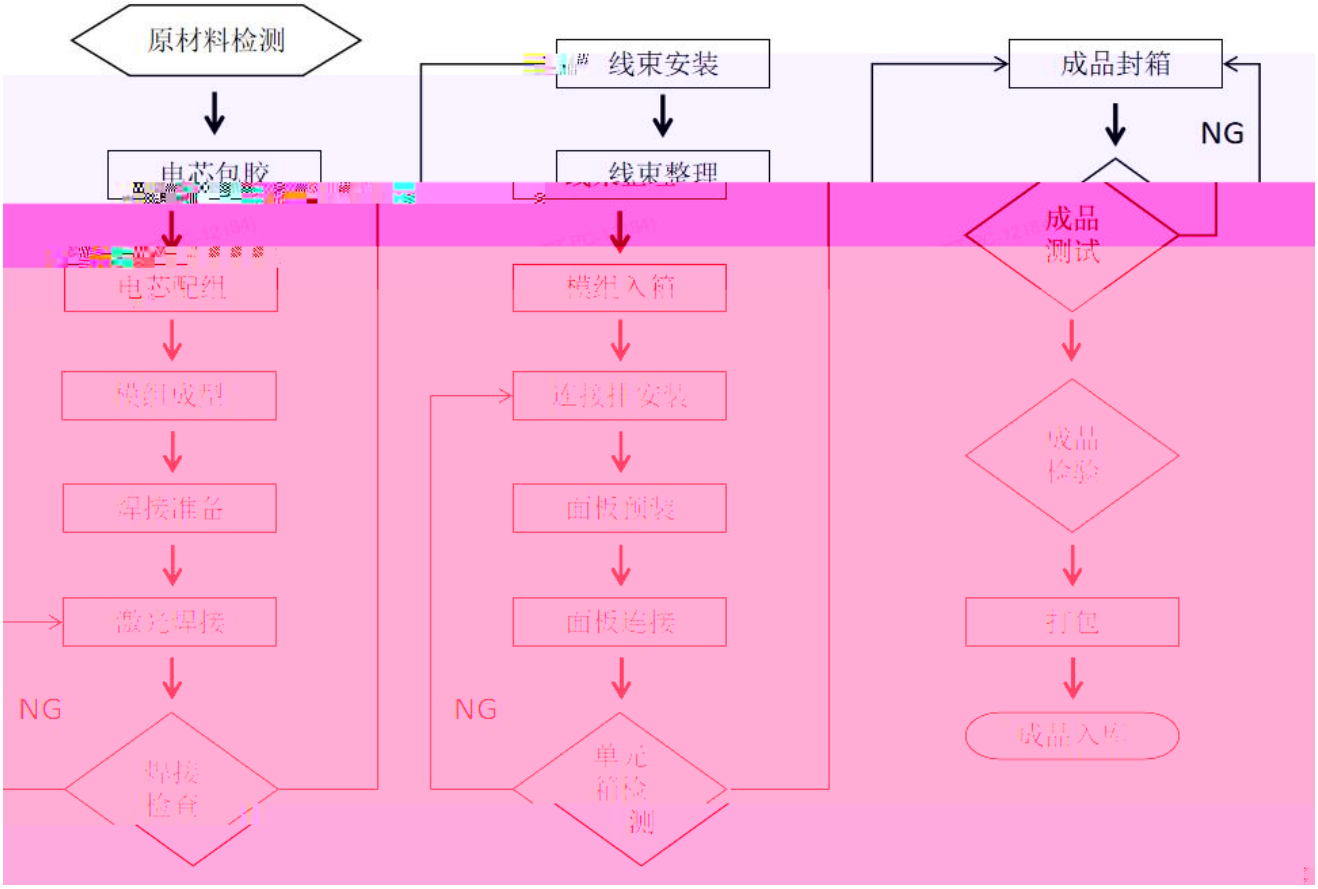
原材料检测
电芯包胶
电芯配组
模组成型
焊接准备
激光焊接
NG
焊接检查
线束安装
线束整理
模组入箱
连接排安装
面板预装
面板连接
NG
单元箱检测
成品封箱
NG
成品测试
成品检验
打包
成品入库

1 48100

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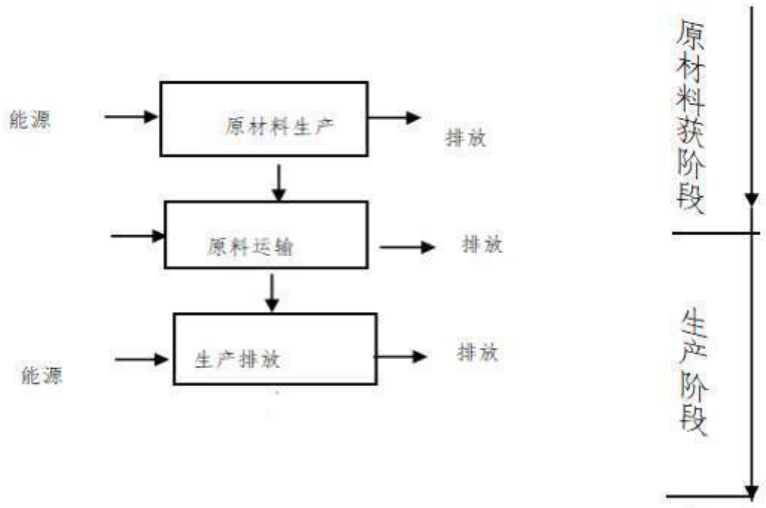

2023 1 2023 12

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— 0.01%

— 1%

E 3.9.1 -

E 9.5.0.0

LCA

C L-IA

A	
A ( )	J
G (G 100)	C 2
(D)	CFC-11
H	1,4-DB
F	1,4-DB
	1,4-DB
	1,4-DB
	C2H4

A	2
E	4^{3-}

2023.01.01　2023.12.31

I　14044　2006

		/		
			2972930.00	KG
			97989.34	KG
			9779.38	KG
	B		24448.44	KG
			44007.19	KG
			488.97	KG
			195.59	KG
			592630.13	KG
			16331.56	KG
			10170.55	KG
			3728.17	
		/	320.00	
			1466906.25	KG
			19558.75	KG
			48896.88	KG

	72.70
	1432.9
B	1374.9
	888

137.8

8

15

A		9.19E-03
A ( )	J	1.11E+03
G (G 100)	C 2	9.84E+01
(D)	CFC-11	2.18E-06
H	1,4-DB	8.00E+02
F	1,4-DB	3.31E+02
	1,4-DB	5.13E+05
	1,4-DB	2.51E+00
	C2H4	4.60E-02
A	2	1.39E+00
E	4^{3-}	3.56E-01

1 A 1 48100

2 A ( ) 1 48100

3 G (G 100) : 1 48100

4 (D) 1 48100
-11

5 H 1 48100
1,4-

6 F 1 48100
1,4-

7 1 48100
1,4-

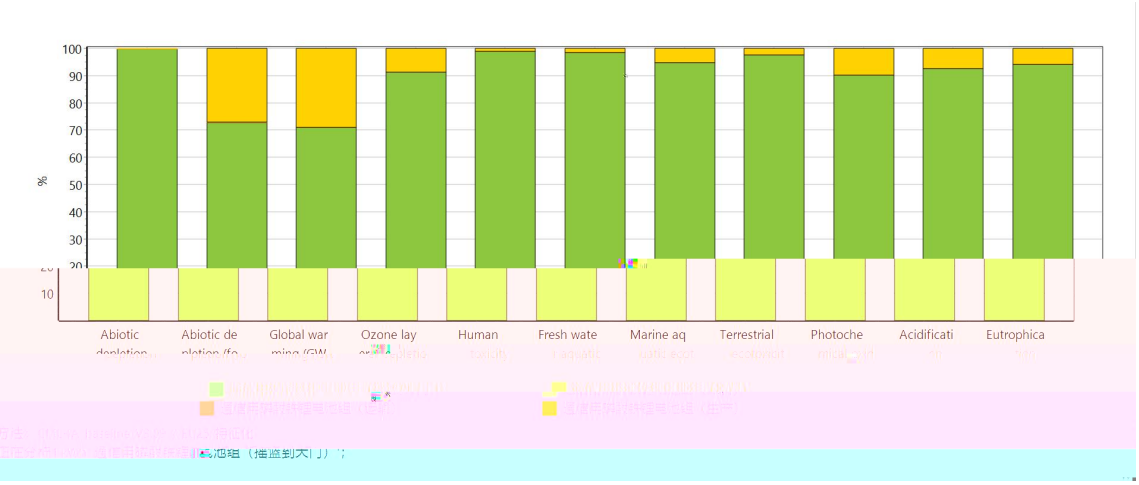
8 1 48100
1,4-

9 1 48100

		48100		
10	A	1	48100	
11	E	1	48100	

4.2

A		9.18E-03	3.76E-07	1.44E-05
A ( )	J	8.09E+02	1.61E+00	3.01E+02
G (G 100)	C 2	6.97E+01	1.15E-01	2.85E+01
(D)	CFC-11	1.99E-06	1.52E-09	1.90E-07
H	1,4-DB	7.92E+02	5.60E-02	8.43E+00
F .	1,4-DB	3.26E+02	2.43E-02	5.25E+00
	1,4-DB	4.86E+05	4.85E+01	2.73E+04
	1,4-DB	2.45E+00	4.02E-04	5.92E-02
	C2H4	4.14E-02	1.71E-05	4.53E-03
A	2	1.28E+00	2.31E-04	1.03E-01
E	4---	3.35E-01	5.79E-05	2.12E-02



4.1

4.1

48100

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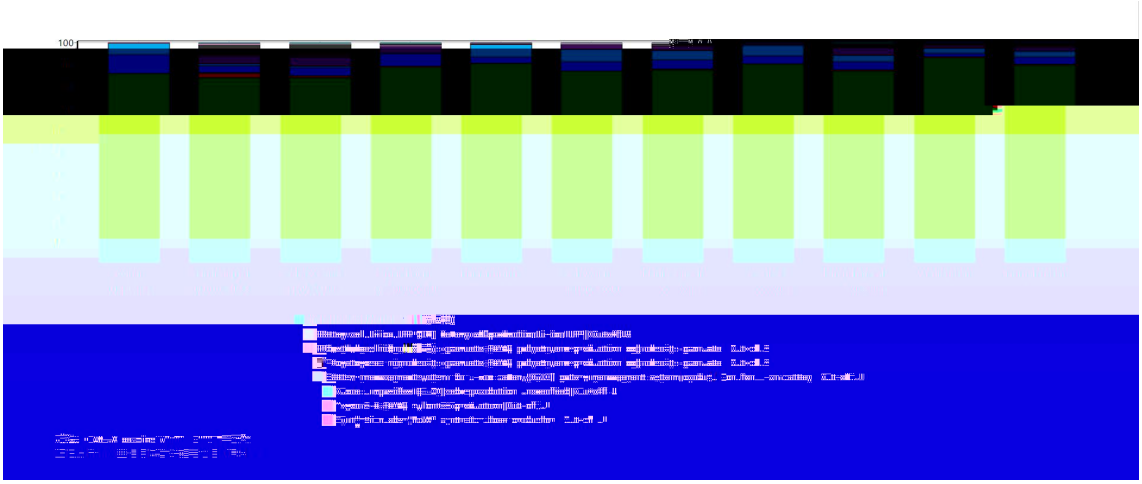

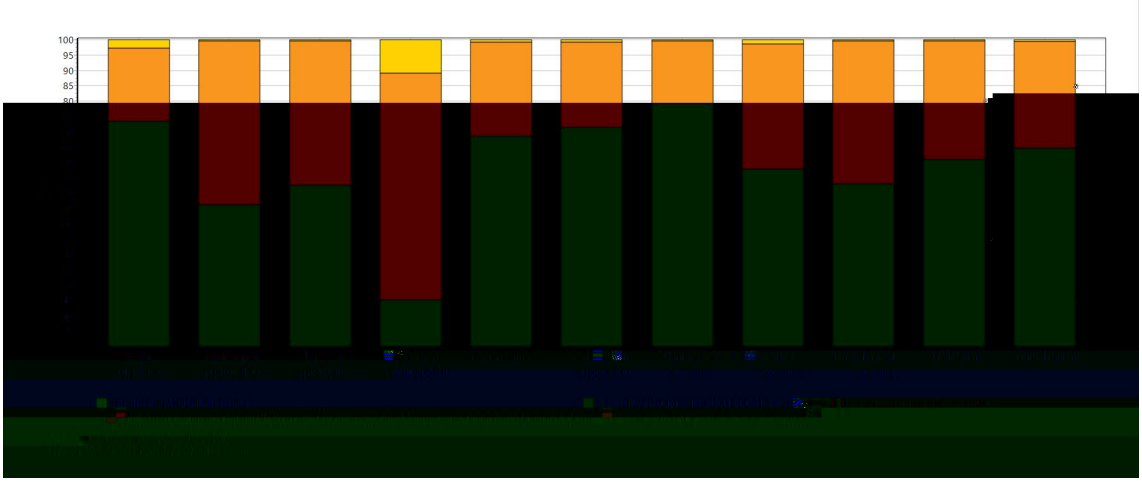

5.1　5.2

48100

1　LCA

LCA

2

5.2

1　48100

48100

LCA　11　LCA

A		9.19E-03
A　(　)	J	1.11E+03
G　(G　100)	C 2	9.84E+01
(D)	CFC-11	2.18E-06
H	1,4-DB	8.00E+02
F	1,4-DB	3.31E+02
	1,4-DB	5.13E+05
	1,4-DB	2.51E+00
	C2H4	4.60E-02

48100

A	2	1.39E+00
E	4^{3-}	3.56E-01

48100

48100